

HHCM-I TYPE WHEEL REPLACEMENT INSTRUCTIONS

- Photo 1** First, be sure that the white plastic OUTER BEARING is installed in the outer hole on the TYPE WHEEL (Not shown in photo).
- Then place the SPRING over the center hub of the TYPE WHEEL.
The angled upper spring leg goes on top.
The spring leg that is flat against the spring goes on the bottom of the type wheel cavity.
- Photo 2** Make sure that the LOWER SPRING LEG makes contact with the flat side of the short spring stop (MOLDED SPRING RETAINER) on the floor of the type wheel cavity.
- Photo 3** Install the ROTATION EXTENDER PLATE into the type wheel cavity.
- To do this, first press the FLOATING STOP that protrudes from the ROTATION EXTENDER PLATE against the top leg of the spring.
- Rotate the spring clockwise until the FLOATING STOP is on the flat side of the tall SPRING STOP inside the type wheel.
- Press the plate into the type wheel.
- Photo 4** Fit the white plastic INNER BEARING into the hole in the center of the rotation extender plate.*
- Photo 5** Lay the HHCM frame upside down with the HHCM label facing you.
- Slide the type wheel assembly a short way onto the TYPE WHEEL SHAFT keeping thumb pressed firmly against the extender plate.
- Photo 6** Be sure that the FIXED STOP on the frame aligns with the gap in the rotation extender plate.
- Photo 7** Slide the TYPE WHEEL half-way down the shaft.
- Using a long thin tool such as a screwdriver or a thin ball-end hex-head driver, reach through the ACCESS HOLE on the frame and wedge the tool between the exposed SPRING LEG and the PLATE.
- Pry the SPRING LEG clockwise so you can fit the FIXED STOP in the gap you have made between the SPRING LEG and the PLATE.
- Slide the TYPE WHEEL the rest of the way onto the shaft so the EXTENDER PLATE fits flush against the frame.
- Remove the prying tool.
- (Note: To keep plate flat against the wheel, you may wish to reposition your thumb so it is on the right side of the plate during this procedure.)
- Photo 8** Be sure that the white plastic OUTER BEARING fits flush inside the outer hole on the TYPE WHEEL. Slide the RETAINING RING into the retaining ring groove.

*White plastic inner, outer bearings sold separate from print wheel.